

ASAP!

Date: Thursday, 15/05/2008 8:10:02 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: GASKET		
Job Number	: 39279			Part Number	: D37941		
Estimate Number	: 13311			Drawing Number	: PRELIM		
P.O. Number	:			Project Number	: N/A		
This Issue	: 15/05/2008	S.O. No.	:	Drawing Revision	: PRELIM		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: R & D SM/MED FAB	Due Date	: 22/05/2008		
Previous Run	: 39250			Qty:	40	Um:	Each
Written By	:						
Checked & Approved By	:						
Comment	: Est Rev:A 08/05/13 new issue DD verified by:						

Additional Product

PRELIMINARY ISSUE

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063
Comment: Qty.: 0.5733 sf(s)/Unit Total : 22.9320 sf(s) NEOPRENE SHEET 0.063 Batch: 107655 B 8-5-15		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3794 Dwg Rev: A B 8-5-15 (40) Prog Rev: A		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE 		
4.0	QC8	SECOND CHECK ENGINEERING APPROVAL (40)
Comment: SECOND CHECK Sodostic (40)		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: EP-14 K 08/05/16 (40)		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 15/05/2008 8:10:02 AM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 39279

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/2008

Job Completion



MF 08-05-16

POSITIVE RECALL

EFFECTIVE 08/05/15 AUTH LL

RELEASED LL DATE 08/05/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

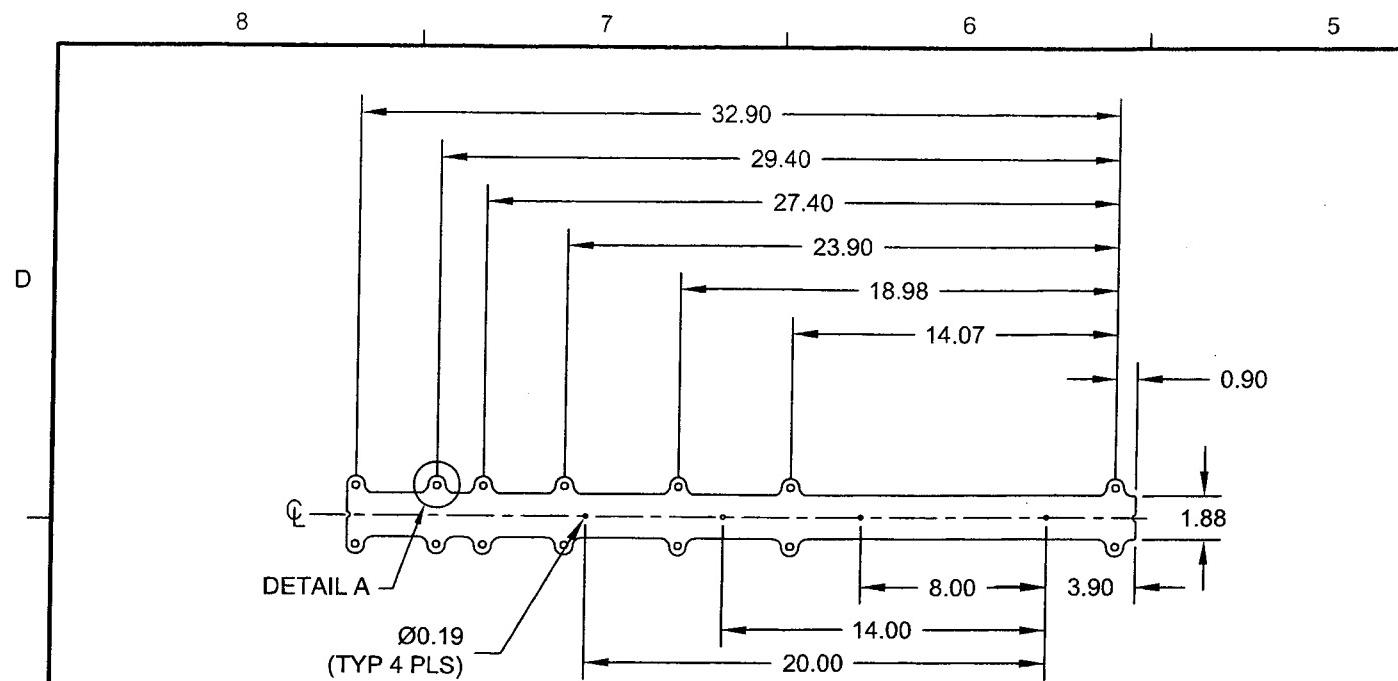
DART AEROSPACE LTD	Work Order:	39279
Description: GASKET	Part Number:	D3794-1
Inspection Dwg: D3794-1 Rev: PRE L		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

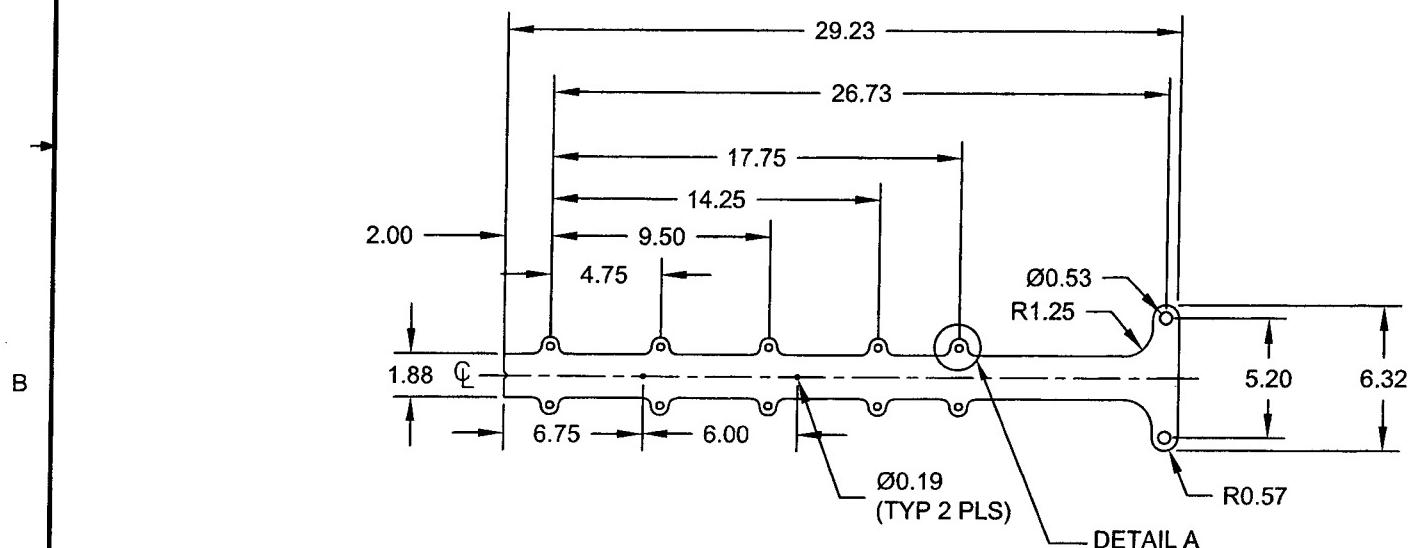
X First Article Prototype

Measured by:	FB	Audited by:	U	Prototype Approval:	Pf
Date:	8-5-15	Date:	08/05/15	Date:	08-05-15

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



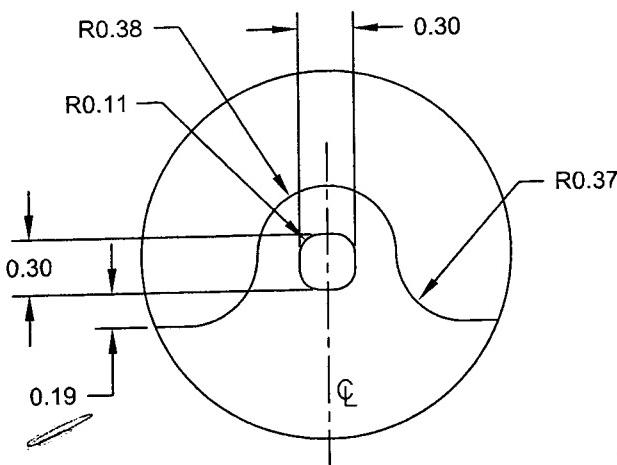
D3794-1 GASKET



D3794-3 GASKET

NOTES:

- 1) MATERIAL:** BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER
(REF DART SPEC. M-NEO60-S.063)
 - 2) FINISH:** NONE
 - 3) TOLERANCES:** PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS:** INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES:** N/A
 - 6) IDENTIFICATION:** N/A
 - 7) WEIGHT:** D3794-1 - 0.23 LBS, D3794-3 - 0.22 LBS



DETAIL A
SCALE 8X

PRELIMINARY ISSUE
PH 08.05.14

A	NEW ISSUE	PH	08.05.14
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>PH</i>	DART AEROSPACE USA, INC	
DRAWN	<i>PH</i>	PORT HADLOCK, WA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3794	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		GASKET	NTS
DATE	08.05.14	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

